

# **ABRASIVES**

*Precision Products for Any Grind*





# Abrasives

## Grinding Wheels

### AllSteel



- Fast removal rates and cool cutting action
- Heavily reinforced for improved safety
- General purpose for steel and stainless steel



Description	Size	SA#
AllSteel	5" x 1/4" x 7/8" 4.5" x 1/4" x 7/8"	103041 08C455

### AIOx



- Type 27
- Contains grade 24, aluminum oxide mineral
- Ideal for general metalworking and relatively high stock removal



Description	Size	SA#
AIOx	5" x 1/4" x 7/8" 4.5" x 1/4"	7000120232 7000120231

### Gemini XXL (Aluminum Oxide)



- Best on hard-grade carbon steel applications, weld repairs, flashing and any job that requires a quick turnaround
- Premium aluminum oxide surface coated with ceramic delivers solid performance



Description	Size	SA#
Gemini XXL (Aluminum Oxide)	5" x 1/4" x 7/8" 4.5" x 1/4"	66252843786 66252843784

### HP Allsteel xx



- HP gives a smooth grind with an aggressive, controlled bite
- Exceptional grinding with less effort
- Works well on both stainless steel and steel



Description	Size	SA#
HP Allsteel xx	5" x 1/4" x 7/8" 5" x 1/4" x 7/8"	08B510 08H455

### Silver



- 3M microreplication technology forms sharp peaks that easily slice through metal
- Provides a cooler, faster, and longer lasting wheel
- Suitable for weld removal, beveling, edge chamfering



Description	Size	SA#
Silver	5" x 1/4" x 7/8" 4.5" x 1/4"	7100141078 7100141079

### Norton BlueFire (Zirconia Alumina)



- Combines a zirconia alumina abrasive with a premium silicone carbide grain
- Suitable for light-to-heavy pressure application on carbon steel, stainless steel, alloys and grey iron



Description	Size	SA#
Norton BlueFire (Zirconia Alumina)	5" x 1/4" x 7/8" 4.5" x 1/4"	66252843218 66252843214

### Xcavator



- Equipped with ComfortMax technology to help minimize vibration, providing a comfortable and ergonomic work condition
- High removal rates in steel and stainless steel



Description	Size	SA#
Xcavator	5" x 1/4" x 7/8" 4.5" x 1/4" x 7/8"	08P510 08P460

### Cubitron



- Cool cutting for higher quality and premium performance
- Precision grain technology allows for less pressure resulting in a fast cut and long work-life
- Suitable for grinding applications on stainless and mild steel



Description	Size	SA#
Cubitron	5" x 1/4" x 7/8" 4.5" x 1/4"	66588 7100086894

### Norton Quantum3 (Ceramic Alumina)



- Suitable for MRO as well as applications in welding, oil & gas, metal fabrication, steel construction and engineering
- Rounded grain allows for a more robust and sharper cutting action



Description	Size	SA#
Norton Quantum3 (Ceramic Alumina)	5" x 1/4" x 7/8" 4.5" x 1/4"	66253370796 66253370794



# Abrasives

## Cutting Wheels

### Zipcut



- Resists twisting and bending allowing for a true, straight cut every time
- Equipped with patented integrated rib design for faster and freer cuts
- Improves worker safety while delivering unrivaled value



Description	Size	SA#
Zipcut	5" x .045" x 7/8"	751974
	4.5" x .045" x 7/8"	751891

### Norton Gemini Rightcut (Aluminum Oxide)



- Quality, versatile aluminum oxide provides consistent performance at a competitive price
- Allows for cutting of a variety of metals such as hard and soft carbon steels and stainless steel



Description	Size	SA#
Norton Gemini Rightcut (Aluminum Oxide)	5" x .045" x 7/8"	66252823603
	4.5" x .045" x 7/8"	NOC66252823602

### Zipcut + EXTRA



- Thick, heavy duty application wheel offering long life
- Integrated rib design for quicker and cooler cutting
- Excellent performance for cutting material 1/8" and thicker



Description	Size	SA#
Zipcut + XTRA	5" x .062" x 7/8"	11T252
	4.5" x .062" x 7/8"	11T242

### Silver



- Optimized for use on carbon steel and stainless steel
- 3M Precision-Shaped Grain slices through metal
- High-performing and durable allowing for longer wheel life



Description	Size	SA#
Silver	5" x .045"	7100139236
	4.5" x .045"	7100139230

### Norton BlueFire Rightcut (Zirconia Alumina)



- 1/16" thickness allows for a broad utility from light-to-heavy pressure applications
- Excellent performance-to-price ratio to lower total grinding costs
- High-performance bond allows for fast cuts without shortening wheel life



Description	Size	SA#
Norton BlueFire Right-cut (Zirconia Alumina)	5" x 1/16" x 7/8"	66252843209
	4.5" x 1/16" x 7/8"	66252843208

### Zipcut XXTREME



- Extreme speed in both steel and stainless steel for reduced job times and increased productivity
- Rigid wheel provides a straight cut every time
- Extreme life for more cuts per wheel



Description	Size	SA#
ZipcutXX	5" x .045" x 7/8"	11T054
	4.5" x .045" x 7/8"	11T044

### Cubitron



- Premium performance with a fast, cool cutting technology that is easier on tool life
- Precision shaped grain requires less pressure



Description	Size	SA#
Cubitron	5" x .045"	66526
	4.5" x .045"	7100024773

### Norton Quantum3 Rightcut (Ceramic Alumina)



- Sharper wheel allows for faster cutting action with less vibration ultimately reducing operator fatigue
- 1/16" thickness offers extended wheel life for increased productivity



Description	Size	SA#
Norton Quantum3 Rightcut (Ceramic Alumina)	5" x 1/16" x 7/8"	66252838462
	4.5" x 1/16" x 7/8"	66252838455





# Abrasives

## Combo Wheels

### HP Combo



- Guaranteed to provide long wheel life, fast material removal, and maximum safety
- Designed for cutting, grooving, notching, or light grinding



Description	Size	SA#
HP Combo	5" x 1/8" x 7/8"	08B512

### Green Corps



- Constructed on high-performance abrasive grain
- Offers a cool, sharp and quick cut with minimal product wear
- Suitable for fiberglass, stainless steel, mild steel, and aerospace alloys



Description	Size	SA#
Green Corps	5" x 1/8"	7000118600

### Norton Gemini XXL Pipefitter (Aluminum Oxide)



- Features premium aluminum oxide abrasive and durable bond providing increased life and metal removal
- 1/8 inch thickness delivers a fast cut rate, ideal for offhand cutting, pipe notching, and light side grinding



Description	Size	SA#
Norton Gemini XXL Pipefitter (Aluminum Oxide)	5" x 1/8" x 7/8"	66252842038
	4.5" x 1/8" x 7/8"	66253370271

### Allsteel XX Combo



- Exceptional grinding with less pressure and better control
- Outstanding life in both steel and stainless steel



Description	Size	SA#
Allsteel XX	5" x 1/8" x 7/8"	08H502
	4.5" x 1/8" x 7/8"	08H452

### Pipefitter



- Specially designed and reinforced for grinding joint welds between passes in pipeline construction and pipe fabrication
- Iron, sulfur, and chlorine-free to avoid stainless steel contamination



Description	Size	SA#
Pipefitter	5" x 3/32" x 7/8"	751842
	6" x 3/32" x 7/8"	08N604

### Norton BlueFire (Zirconia Alumina)



- Suitable for cutting-off, notching, stock removal, and light-duty side grinding on hard and soft carbon steels and 400 series stainless steel
- Ideal for light-to-heavy pressure applications



Description	Size	SA#
Norton BlueFire (Zirconia Alumina)	5" x 1/8" x 7/8"	66252843216
	4.5" x 1/8" x 7/8"	66252843212

### Combo Zip



- Fast, safe cutting and deburring with one wheel
- Equipped with metal protective hub for extra strength, control, and safety
- Zip formulation guarantees fastest cutting time and long life



Description	Size	SA#
Combo Zip	5" x 1/8" x 7/8"	11T852
	4.5" x 1/8" x 7/8"	11T842

### Cubitron II



- Cool cutting for high quality and quick cut
- Specially formulated to be used on stainless and mild steel for all cutting, grinding, and back gouging applications
- Suitable for application on stainless and mild steel



Description	Size	SA#
Cubitron II	5" x 1/8"	3M7100019244
	4.5" x 1/8"	82279

### Norton Quantum3 (Ceramic Alumina)



- Sharper wheel delivers the highest metal removal rates and a faster cutting action
- Ceramic grains allow for higher throughput and process efficiency through micro-fracturing



Description	Size	SA#
Norton Quantum3 (Ceramic Alumina)	5" x 1/8" x 7/8"	66252839426
	4.5" x 1/8" x 7/8"	66252839424





## Abrasives

### Flap Discs

#### Flexsteel



- Features specially engineered zirconia alumina blend that self-sharpens with less pressure
- Provides an economical solution for workers who need a quality, industrial grade flap disc



Description	Size	SA#
Flexsteel	5" x 7/8" Grit 40	15W504
	4.5" x 7/8" Grit 40	15W454

#### 747d



- Ceramic aluminum oxide blend offers excellent cut rate and life for increased performance
- Cotton backing withstands aggressive sanding and grinding



Description	Size	SA#
747d	4.5" x 7/8" Grit 36	7000028343
	4.5" x 7/8" Grit 60	7000028344

#### Norton Metal (Zirconia Alumina)



- Constructed with long-lasting zirconia grain delivering efficient cutting
- Lightweight fiberglass and resin backing plates reduce vibration for comfortable use
- Suitable for coarse grit blending, deburring, and stock removal



Description	Size	SA#
Norton Metal	5" x 7/8" Grit 40	66254420001
(Zirconia Alumina)	4.5" x 7/8" Grit 40	66254419978

#### Enduroflex Turbo



- Extremely aggressive flap disc removes material like a 36 grit but leaves a 60 grit paint-ready finish
- Exclusive flap configuration and Cyclone Technology for ultra fast metal removal



Description	Size	SA#
Enduroflex Turbo	5" x 7/8" Grit 36/60	06A512
	4.5" x 7/8" Grit 36/60	06A462

#### 967A



- Suitable for low to medium-high pressure applications on flat surfaces or outside edge work
- Flexibility of flap construction enables grinding and blending in a single step



Description	Size	SA#
967A	5" x 7/8" 40+	AB86716
	5" x 7/8" 60+	AB86717

#### Norton Red Heat Quick Trim (Ceramic Alumina)



- Equipped with flexible QuickTrim backing plate
- Enhanced grain/bond adhesion delivers same quality results with less user fatigue and less pressure needed



Description	Size	SA#
Norton Red Heat Quick Trim	5" x 7/8" Grit 40	63642505282
(Ceramic Alumina)	4.5" x 7/8" Grit 40	63642504877

#### Enduroflex



- Ultra sharp and refined zirconium grain stays sharper for longer while removing more material faster
- Eco-Trim backing that can be trimmed back to extend disc life



Description	Size	SA#
Enduroflex	5" x 7/8" Grit 40	752865
	4.5" x 7/8" Grit 40	752162

#### 969F



- Durable polyester backing material for high unit pressure applications like beveling and slag removal
- Flaps wear down to expose fresh abrasive mineral, assuring a fast and consistent cut



Description	Size	SA#
969F	5" x 7/8" 40+	7100104601
	5" x 7/8" 60+	7100104602

#### Norton Blaze Quick Trim (Ceramic Alumina)



- Suitable for aggressive grinding and precision finishing, blending, deburring and cleaning on stainless steel, titanium and super alloys
- Ceramic abrasive grains and advanced grinding aid lubricant deliver faster, cooler, and burn-free grinding on tough jobs



Description	Size	SA#
Norton Blaze Quick Trim (Ceramic Alumina)	5" x 7/8"	N0C66254400262
	4.5" x 7/8"	66254400253





## Abrasives

### Sanding Wheels

#### Coolcut



- Abrasive grains applied by electrostatic process
- High quality fibre backing
- Provides consistent quality finish
- Suitable for general purpose sanding, light weld removal, and surface cleaning/finishing



Description	Size	SA#
Coolcut	5" x 7/8" Grit 24	752311
	4.5" x 7/8" Grit 24	752691

#### 501C



- Heavy weight fibre backing is tough and durable
- Closed-coat construction provides good grain density and a finer finish
- Resin bond stabilizes the disc under pressure and heat for increased productivity



Description	Size	SA#
501C	5" x 7/8"	7000118954

#### Norton Metal (Aluminum Oxide)



- Full resin bond and heavy fibre backing provide strength, durability, and resistance to tearing
- Paraffin wax coating and multi-purpose aluminum oxide provide consistent performance and an excellent cut rate
- Suitable grit for soft metals



Description	Size	SA#
Norton Metal (Aluminum Oxide)	5" x 7/8" Grit 24	5539510684
	4.5" x 7/8" Grit 24	66623353309

#### Topcut



- Designed using longer lasting abrasive grains
- Ideal for applications on stainless steel and stock removal
- Preserves metal and defends from overheating with cooler sanding



Description	Size	SA#
Topcut	5" x 7/8" Grit 24	15P503
	4.5" x 7/8" Grit 24	15P452

#### 787C



- Cuts through hard-to-grind metals like stainless steel and high nickel alloys
- Premium mineral excels in heavyweight uses such as weld grinding, beveling, and edge chamfering



Description	Size	SA#
787C	5" x 7/8"	7100099572

#### Norton Red Heat (Ceramic Alumina)



- Stiff disc resists tearing and snagging for a fast initial cut rate, long wheel life, and a smooth finish
- High productivity rate for mild carbon steel



Description	Size	SA#
Norton Red Heat (Ceramic Alumina)	5" x 7/8"	77696008407
	4.5" x 7/8"	77696008400

#### Coolcut XX



- Employs Cyclone Technology to aggressively remove material and speed up production
- Consistent quality finish in all metals



Description	Size	SA#
Coolcut XX	5" x 7/8" Grit 24	15X502
	4.5" x 7/8" Grit 24	15X452

#### 982C



- Precision Grain maintains super-sharp points that cut exceptionally fast using less pressure
- Triangular grain lasts longer than other ceramics with even wear, cool cut, and optimized mineral breakdown



Description	Size	SA#
982C	5" x 7/8"	7000000392

#### Norton Blaze (Ceramic Alumina)



- Heavy-duty coated disc with resin over resin construction that minimizes heat, loading, and glazing on stainless, titanium and super alloys
- Vulcanized fiber backing



Description	Size	SA#
Norton Blaze (Ceramic Alumina)	5" x 7/8"	69957398005
	4.5" x 7/8"	69957398000



# Abrasives

## Wire Brushes

### Saucer Brush



- Combines the advantages of both wire cup and wire wheel brushes
- Premium high tensile wire is oil-hardened and tempered for the longest life
- Design allows for cleaning of hard-to-reach areas like inside corners, edges, and contours



Description	Size	SA#
Saucer Brush - Stainless	5" 5/8"-11	114794
Saucer Brush - Steel	5" 5/8"-11	113095

### Knot-Twisted Cup Brush



- Knot-twisted for heavy-duty brushing such as deburring, weld edge cleaning, and removal of scale, spatter, heavy rust, and corrosion
- Use orange hub for steel and blue hub for stainless steel and other non-ferrous materials



Description	Size	SA#
Cup Brush - Stainless	3" 5/8"-11	752022
Cup Brush - Steel	3" 5/8"-11	753178

### Knotted Cup Brush



- Single row, twisted knot construction for high impact cutting and cleaning
- Design limits flaring of the brush on corners and angles



Description	Size	SA#
Knotted Cup Brush - Stainless	2-3/4" x .020" x 5/8-11"	69936653340
Knotted Cup Brush - Carbon	2-3/4" x .020" x 5/8-11"	69936653336

### Saucer Brush



- Ideal for cleaning corners, recesses, and other hard-to-reach areas
- Powder-coated and color-coded hubs avoid rust to prevent cross-contamination



Description	Size	SA#
Twist Knot Saucer - Stainless	5" x 0.020" x 5/8-11"	66252835586
Twist Knot Saucer - Carbon	5" x 0.020" x 5/8-11"	66252835585



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# Abrasives

## Shop Rolls

### 314D



- Flexible cloth backing for durable and rugged use
- Design allows for tearing to size and twisting to fit cylinders, wounding around circular pieces, or folding to reach corners



Description	Size	SA#
314D	1" x 20yd 2" x 50yd	7000118504 AB19823

### 211K



- Tough aluminum oxide mineral cuts fast and delivers high performance on metal
- Closed coat construction provides a consistent and fine finish



Description	Size	SA#
211K	1" x 50yd 2" x 50 yd	7000118330 7000118332

### Norton Metal (Aluminum Oxide)



- Coated abrasive roll designed for fast and easy sanding of various surfaces
- Flexible cotton backing offers superior conformability, enhanced finishes, and fast cutting action
- Full grit range: 40-600



Description	Size	SA#
Norton Metal (Aluminum Oxide)	1" x 50yd 2" x 50yd	66261136178 66261136203

### Coolcut



- Comprised of fast cutting aluminum oxide abrasive grain that is resin bonded to a high quality cloth backing
- Design allows for cool, effective cutting and wear-resistance



Description	Size	SA#
Coolcut	1 1/2" 50yd, Grit 60 2 1/2" 50yd, Grit 60	14C206 14C306





# Abrasives

## Hand Pads

**7448**



**Norton Bear-Tex**



- Conforms to irregular surface without losing performance
- Cleans metal, composites, and other materials without altering the base material
- Performs like a steel wool grade 00 without shredding, rusting, or splintering



- Flexible construction conforms to work surfaces
- Nonmetallic construction prevents rust and makes it a suitable alternative to steel wool



Description	Size	SA#
7448	6" x 9"	7100089226

Description	Size	SA#
General Purpose Pad (Maroon)	6" x 9" Grit: Very Fine	66261074700
Heavy Duty Pad (Grey)	6" x 9" Grit: Medium	66261074000

**7447**



- Fine grade aluminum oxide abrasive cleans, finishes, grains, denibs, and defuzzes
- Reusable pad resists tearing, splintering, shredding, and loading
- Rust-resistant to provide long life

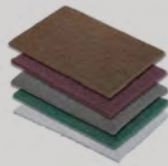


Description	Size	SA#
7447	6" x 9"	7447B

**Blendex**



- Suitable for general purpose sanding, deburring, surface cleaning, and finishing
- Washable and reusable

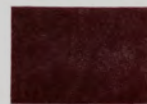


Description	Size	SA#
Blendex (Maroon)	6" x 9"; Blending	752642

**7440**



- Aggressive and durable composition for heavy-duty cleaning, deburring, and finishing applications
- Cuts fast to remove coatings and corrosion in demanding cleaning and finishing applications



Description	Size	SA#
7440	6" x 9"	7100080459



# Norton Diamond Blade Products

## Diamond Blades: Valuplus – General Purpose



For value and performance on small to medium size jobs. The sintered blade cuts unreinforced soft to medium concrete fast on saws up to 13 HP.



Description	Size	SA#
Diamond Blades: Valuplus – General Purpose	12" x .110" x 1"/20mm	70184684180
	14" x .110" x 1"/20mm	70184684181

## Diamond Blades: 4 x 4 – Multi-Purpose



Depth of cut is easily controlled with the patented depth-of-cut indicators cut into the steel core. Anti-crack gullets for enhanced safety cutting steel and metal (up to 5mm thick)



Description	Size	SA#
Diamond Blades: 4 x 4 – Multi-Purpose	12" x .110" x 1"/20mm	70184684548
	14" x .125" x 1"/20mm	70184684547

## Diamond Blades: DUO – Masonry Building Materials



Unique dual segment per land technology provides excellent cutting speed with low vibration and high comfort of cut. The exclusive arrow shape gullets not only indicate blade direction, but also assist in fast removal of cutting debris.



Description	Size	SA#
Diamond Blades: DUO – Masonry Building Materials	12" x .110" x 1"/20mm	70184683611
	14" x .125" x 1"/20mm	70184683613

## Diamond Blades: DUO – Asphalt



Dry cutting laser welded blade for asphalt and green concrete. Laser welded drop segment wear-retardant extends blade life. Scoop gullets for faster swarf removal increases cut speed. Stroboscopic indicators to control cut depth and show rotation direction.



Description	Size	SA#
Diamond Blades: DUO – Asphalt	12" x .110" x 1"/20mm	70184684543
	14" x .110" x 1"/20mm	70184684315

## CP500 Series High-Speed Gas Saws



The Norton high-speed gas saw is fully designed with the user in mind to not only cut a smooth, fast track, but it's also fully equipped to handle the everyday performance of any jobsite with unrelenting durability and reliability.



Description	Size	SA#
CP500 Series High-Speed Gas Saws	14" iLube Gas Saw	70184647565
	14" Standard Gas Saw	70184647563

## Diamond Core Bits: Charger – Wet



Unique segment geometry provides quicker penetration with exceptional cutting speed in critically hard materials using standard speed, core drill equipment.



Description	Size	SA#
Diamond Core Bits: Charger – Wet	1"	70184682778
	1.25"	70184682779
	1.5"	70184682780
	1.75"	70184682781
	2"	70184682782
	2.5"	70184682784
	3"	70184682785
	3.5"	70184682786
	4"	70184682787

## CE500 Series High-Speed Electric Saw



Much stronger than the competition with its powerful 4.2HP motor delivering on the jobsite with a fast cut and ease of operator use. The unique design features keep the saw from motor damage or stalling out and maintenance needs become fewer and far between.



Description	Size	SA#
CE500 Series High-Speed Electric Saw	High-Speed Electric Saw	70184694536

## BBM307 Block Buster Mini Masonry Saw



Compact, all-steel unibody construction, gives the best weight-to-strength distribution. A 14" blade capacity and ergonomically-designed, three-position locking, cutting head provides a safe, clear view of the work area.



Description	Size	SA#
BBM307 Block Buster Mini Masonry Saw	14" Blade Capacity	70184600684



# Norton Diamond Blade Products

## Drill Rig – DR620



- Norton core drills offer a versatile drill rig with exceptional utility to meet the tough demands of today's rental and contracto industry. The basic design of the carriage and pinion assembly provides a simple trouble-free system to extend service life in the rental fleet.



Description	Size	SA#
Drill Rig – DR620	DS6 base, 20A Milwaukee	70184600925

## Cup Grinders: Norton Classic – General Purpose



- Ideal for levelling all types of masonry materials, brick, block, concrete and stone. Strategically placed hole designs help ventilate dust from the surface to extend the life of the cups.



Description	Size	SA#
Cup Grinders: Norton Classic – General Purpose	5" x 5/8"-11" 7" x 5/8"-11"	70184684036 70184682593

## Segmented Diamond Blade: Valuplus – General Purpose



- For value and performance on small to medium size jobs cutting soft abrasive materials like brick and tile. The sintered rim delivers a quality cut and good life.



Description	Size	SA#
Segmented Diamond Blade: Valuplus – General Purpose	4-1/2" x .080" x 7/8"-5/8"-20mm 7" x .090" x DM-7/8"-5/8"	70184684099 70184684100

## Turbo Diamond Blade: Valuplus – General Purpose



- For value and performance on small to medium size jobs cutting soft brick and tile. The turbo continuous rim cuts fast with a smoother quality of cut.



Description	Size	SA#
Turbo Diamond Blade: Valuplus – General Purpose	4-1/2" x .086" x 7/8", 5/8", 20mm 7" x .090" x DM, 7/8", 5/8"	70184684106 70184684107

## Continuous Rim Diamond Blade: Valuplus



- A value price point for small to medium size jobs cutting standard ceramic tile with efficient cutting on low horsepower tile saws.



Description	Size	SA#
Continuous Rim Diamond Blade: Valuplus	4-1/2" x .080" x 7/8"-5/8"-20mm 7" x .090" x DM-7/8"-5/8"	70184684088 70184684089



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